

Work Order ID 123234

August-01-14 7:30:47 AM

\*123234\*

Page 1

Item ID: D407-836-017

Revision ID:

Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 8/01/14 Start Qty: 1.00 \*1\*

Required Date: 8/01/14 Req'd Qty: 1.00 \*1\*

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
GA202-2	A

100 Document Control

\*100\*

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile and create labels as per PPP D407-836-017 CH001

0.00

DAS  
33  
9-89

14/08/01

0.00

110 Pick Kit

\*110\*

Packaging

Packaging

Memo

0.00

0.00

DAS  
28  
9-89

AUG 01 2014

DAS  
31  
9-89

120 QC4- 100% Inspect kits for completeness

\*120\*

QC

Quality Control

Memo

0.00

0.00

DAS  
38  
9-89

14/08/01

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Revision ID:

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Required Date: 8/01/14 Req'd Qty: 1.00 **\*1\***

Reference:

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D407-836-017								
	Location: <u>SHIP</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

1 8 14-08-01

14/8/5

W4.0001

# Picklist Print

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Page 1

Work Order ID: 123234

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

\*123234\*

\*D407-836-017\*

Start Date: 8/01/14

Required Date: 8/01/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 Top Bracket (Replaces P/N G13013-1)	<del>*D4853-1*</del>	Manufactured DAS 33 9-89	No				Each	7.0000		1		DAS 28 9-89	AUG 01 2014
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST537	109071			7					DAS 31 9-89
D4854-1 Lower Bracket (Replaces P/N G13013-2)	<del>*D4854-1*</del>	Manufactured DAS 33 9-89	No				Each	24.0000		1		DAS 28 9-89	DAS 31 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST537	109079			24					
D4855-1 Antenna Bracket (Replaces P/N G13013-3)	<del>*D4855-1*</del>	Manufactured DAS 33 9-89	No				Each	8.0000		1		DAS 28 9-89	DAS 31 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST536	109055			8					
					113368			1					
								7					

# Picklist Print

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Work Order ID: 123234

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

**\*123234\***

**\*D407-836-017\***

Start Date: 8/01/14

Required Date: 8/01/14

Start Qty: 1.00

Required Qty: 1.00

D2732-030

Manufactured No

Each 128.0000

**\*D2732-030\***

Rubber Cushion (Replaces P/N.G13013-4)

DAS  
33  
9-89

2x

## Location

## Loc Qty

## Loc Code

FG

57

107346

49

120872

5

94725

3

ST410

71

112139

60

120872

11

Each 222.0000

2

DAS  
28  
9-89

AUG 01 2014

123221

DAS  
31  
9-89

AN4-16A

Purchased No

**\*AN4-16A\***

Bolt

DAS  
33  
9-89

2x

## Location

## Loc Qty

## Loc Code

FG

5

121541

5

ST343

100

M129590

100

ST357

27

M128324

19

M128978

8

ST515

90

M128813

90

2

DAS  
28  
9-89

DAS  
31  
9-89

2x

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Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 123234

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

\*123234\*

\*D407-836-017\*

Start Date: 8/01/14

Required Date: 8/01/14

Start Qty: 1.00

Required Qty: 1.00

AN4-11A

Purchased

No

Each

418.0000

\*AN4-11A\*

BOLT

\*\*

DAS

28

9-89

AUG 01 2014

2X

DAS

33

9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

182

M128362

182

ST514

216

M126333

5

M127376

58

M128769

153

Each

162.0000

\*\*

2X

8

DAS

31

9-89

NAS1149D0432J

Purchased

No

\*NAS1149D0432J\*

WASHER

8X

DAS

33

9-89

Location

Loc Qty

Loc Code

ST276

162

116583

11

124580

18

125578

133

DAS

28

9-89

DAS

31

9-89

8X

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Shop Packet Print

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# Picklist Print

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Work Order ID: 123234

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

\*123234\*

\*D407-836-017\*

Start Date: 8/01/14

Required Date: 8/01/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

5,446.000

\*MS21042L4\*

\*\*

DAS  
28  
9-89

AUG 01 2014

Locknut

4X

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST307

5446

126275

5

m126015

12

m126275

27

m127255

63

m127376

11

m127813

891

m128300

80

m128798

1857

m129472

1000

m129934

1500

DAS  
31  
9-89

4X

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Shop Packet Print

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## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
1				1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A

Date: 13.05.15